

# TSB:

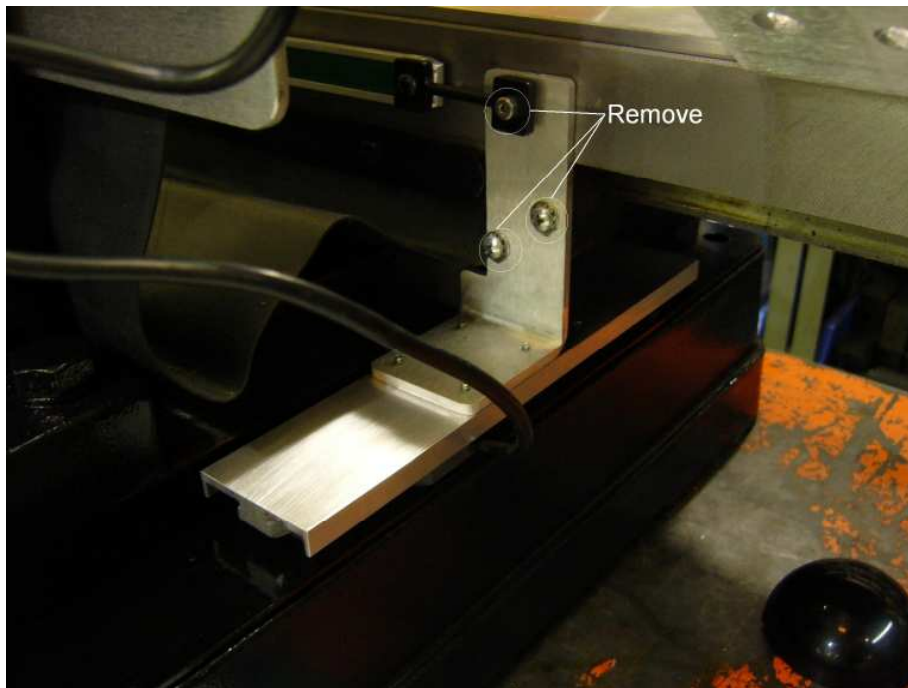
## TECHNICAL SERVICE BULLETIN

### VACU-JIG MILL DRILL SYSTEM: VERTICAL PROSCALE PROSCALE SCALE HITS BOLT DURING USE ISSUED OCTOBER 29, 2006

Tools Required: Phillips screwdriver, 3/32" Allen wrench

Instructions: If during use the scale of the vertical ProScale hits the mounting bolt for the Mill, use the following steps to re-locate the scale.

1. Remove the Allen socket head screw and the two Phillips screws holding the scale bracket in place.



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2. Lift the bracket and scale assembly out and turn it over to reveal the bracket mounting screws. Remove the four bracket mounting screws.



3. Move the mounting bracket rearward on the scale so that the two forward holes of the bracket line up with the two rear holes on the scale. Attach the bracket using just these two screws.



4. Re-install the bracket and scale assembly. Ensure the nubbin on the readhead is in the hole on the Mill plate, and ensure the readhead is still aligned properly with the arrow pointing toward the end of the scale which is painted black (shown above).